

# Work Order ID 55822

February 2, 2010 2:17:39 PM

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Item ID: D4050-8

Revision ID:

Item Name: Strut

Start Date: 2/02/10 Start Qty: 1.00

Required Date: 2/02/10 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4050

PA2

100

0.00



NC BRAKE

Brake NC

Memo

0.00

Brake NC

Punch per Dwg. D4050 and Spec Control Dwg D2638

*SS 10/02/02*

110

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Deburr

*SS 10/02/02*

120

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

*SS 10/02/02*

*SS Prototype  
test  
10.02.02*

**Work Order ID 55822**

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Item ID: D4050-8

Accept

Setup Start

Revision ID:

Stop

Item Name: Strut

Start Date: 2/02/10 Start Qty: 1.00

Cust Item ID:

Required Date: 2/02/10 Req'd Qty: 1.00

Customer:

Reference:

Run Start

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00



Powdercoat

Memo

0.00

Powder Coating

START TIME: \_\_\_\_\_

OVEN TEMPERATURE: \_\_\_\_\_

FINISH TIME: \_\_\_\_\_

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

150

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

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Item ID: D4050-8

Accept



Setup Start



Revision ID:

Stop



Item Name: Strut

Start Date: 2/02/10 Start Qty: 1.00



Cust Item ID:

Required Date: 2/02/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

W1002.08

POSITIVE RECALL

EFFECTIVE 10-02-02 AUTH [Signature]

RELEASED \_\_\_\_\_ DATE \_\_\_\_\_

# Picklist Print

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February 2, 2010 2:17:55 PM

Work Order ID: 55822



Parent Item: D4050-8



Parent Item Name: Strut

Start Date: 2/02/10

Required Date: 2/02/10

Comments: IPP RevA: new issue DD 10.01.20 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased	No			100	f	252.7810	2.9324			



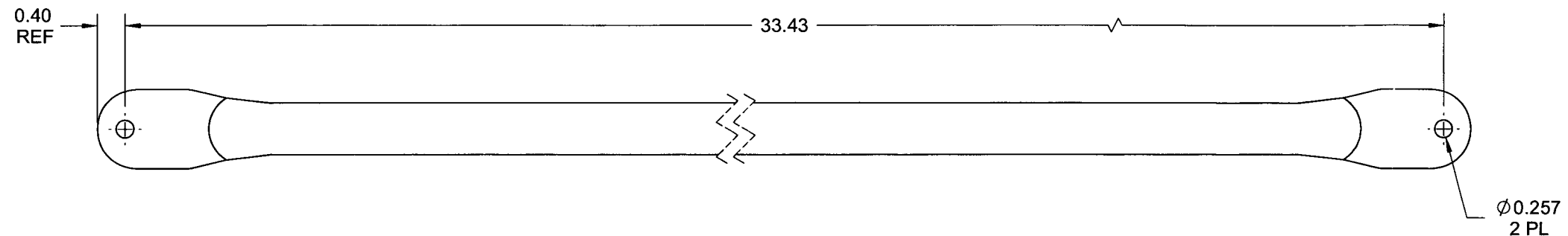
304 RD Tube .750 x .065W

065W

MP 10/02/02

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	252.781	
107518	2.77	
108498	0	
109314	8.5	
110113	0.73	
110271	0.03	
111096	9	
111457	11.43	
112652	34.39	
112800	185.931	

304 .750 x .065 M110113 3.0 ft 8/24/02/02



8 D4050-8 STRUT

PRELIMINARY  
ISSUE  
10/02/02

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SEAMLESS TUBE Ø0.750 x 0.049 WALL
  - 2) FINISH: POWDER COAT "WHITE" (4.3.5.2) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 1.06 lbs
  - 8) PUNCH BOTH END PER SPEC CONTROL DRAWING D2638

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4050	REV. A
MFG. APPR.			SHEET 4 OF 4
APPROVED		TITLE STRUT	SCALE NTS
DE APPR.		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	10.01.28		